



Technical requirement

1. pattern draft is 1-2° of main beams ,cover ,grids ,frame side.
2. pattern draft is 5-10° of assistive beams ,gird holes ,outside.
3. pattern draft is 15° of surface patterns ,mark ,logo.
4. casting radius which aren't been marked is R1-R3.

General Dimension Tolerance	General Weight Tolerance
According To ISO 8062-CT10	Tolerance(%)
	±5%

MATERIAL	GJS500-7	WEIGHT	12.4	CLASS	EN124-2 C250	SCALE		MARK:	
DESIGNED BY	Sid	CHECKED BY		APPROVED BY - DATE		SIZE	395X395X60	CERTIFICATE NO. / PRODUCT CODE	
				ITEM CODE	GSGEN-240CL				
				DESIGN DATE	2017/7/3	DRAWING NO.	LCGC400EN2	EDITION	0
								SHEET	1/3

