


Technical requirement

- 1、 pattern draft is 1-2° of main beams ,cover ,grids, frame side.
- 2、 pattern draft is 5-10° of assistive beams ,gird holes ,outside.
- 3、 pattern draft is 15° of surface patterns ,mark, logo.
- 4、 casting radius which aren't been marked is R1-R3.

General Dimension Tolerance				General Weight Tolerance	
According To ISO 8062-CT10				Tolerance(%)	
				±5%	

MATERIAL	GJS500-7	WEIGHT	19.2KG	CLASS	EN124-2 C250	SCALE	MARK:				
DESIGNED BY		CHECKED BY		APPROVED BY - DATE		SIZE	CERTIFICATE NO. /				
Sid						495X495X60	PRODUCT CODE				
				ITEM CODE		NAME					
						GSGEN-250CL					
				DESIGN DATE		DRAWING NO.			EDITION		SHEET
				2017/6/26		LCGC500EN2			0		1/3

LINK
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