



Technical requirement

- 1' pattern draft is 1-2° of main beams ,cover ,grids , frame side.
- 2' pattern draft is 5-10° of assistive beams ,gird holes , outside.
- 3' pattern draft is 15° of surface patterns ,mark , logo.
- 4' casting radius which aren't been marked is R1-R3.

MATERIAL	GJS500-7	WEIGHT	5.8kg	CLASS	EN124-2 C250	SCALE	MARK
DESIGNED BY	Abe	CHECKED BY	Jennifer	APPROVED BY - DATE	Paolo	SIZE	CERTIFICATE NO. / PRODUCT CODE
						300x300x30	ICIM
							NAME
							ITEM CODE
							DRAWING NO.
							LMHCC300EN2BASE
							EDITION
							0
							SHEET
							1/3



LGSMEN-230LB