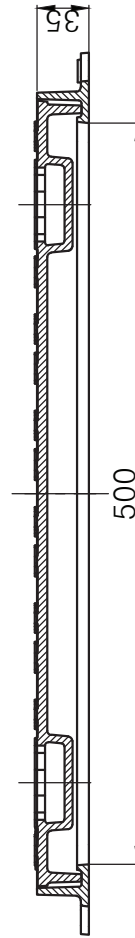


Technical requirement

- 1' pattern draft is 1-2° of main beams ,cover ,grids , frame side.
- 2' pattern draft is 5-10° of assistive beams ,gird holes ,outside.
- 3' pattern draft is 15° of surface patterns ,mark, logo.
- 4' casting radius which aren't been marked is R1-R3.



| General Dimension Tolerance | | General Weight Tolerance | |
|-----------------------------|--|--------------------------|--|
| According To ISO 8062-CT10 | | Tolerance(%) | |
| | | ±5% | |

| | | | | | | | |
|-------------|----------|------------|--------|--------------------|--------------|------------|-------------------|
| MATERIAL | GJS500-7 | WEIGHT | 20.5kg | CLASS | EN124-2 B125 | SCALE | MARK |
| DESIGNED BY | Sid | CHECKED BY | | APPROVED BY - DATE | | SIZE | ICIM |
| | | | | | | 595*595*35 | CERTIFICATE NO. / |
| | | | | | | | PRODUCT CODE |
| | | | | ITEM CODE | LGSMEN-160L | | |
| | | | | DRAWING NO. | LMHCB600EN2 | | |



LGSMEN-160L

| | | | |
|---------|---|-------|-----|
| EDITION | 0 | SHEET | 1/3 |
|---------|---|-------|-----|