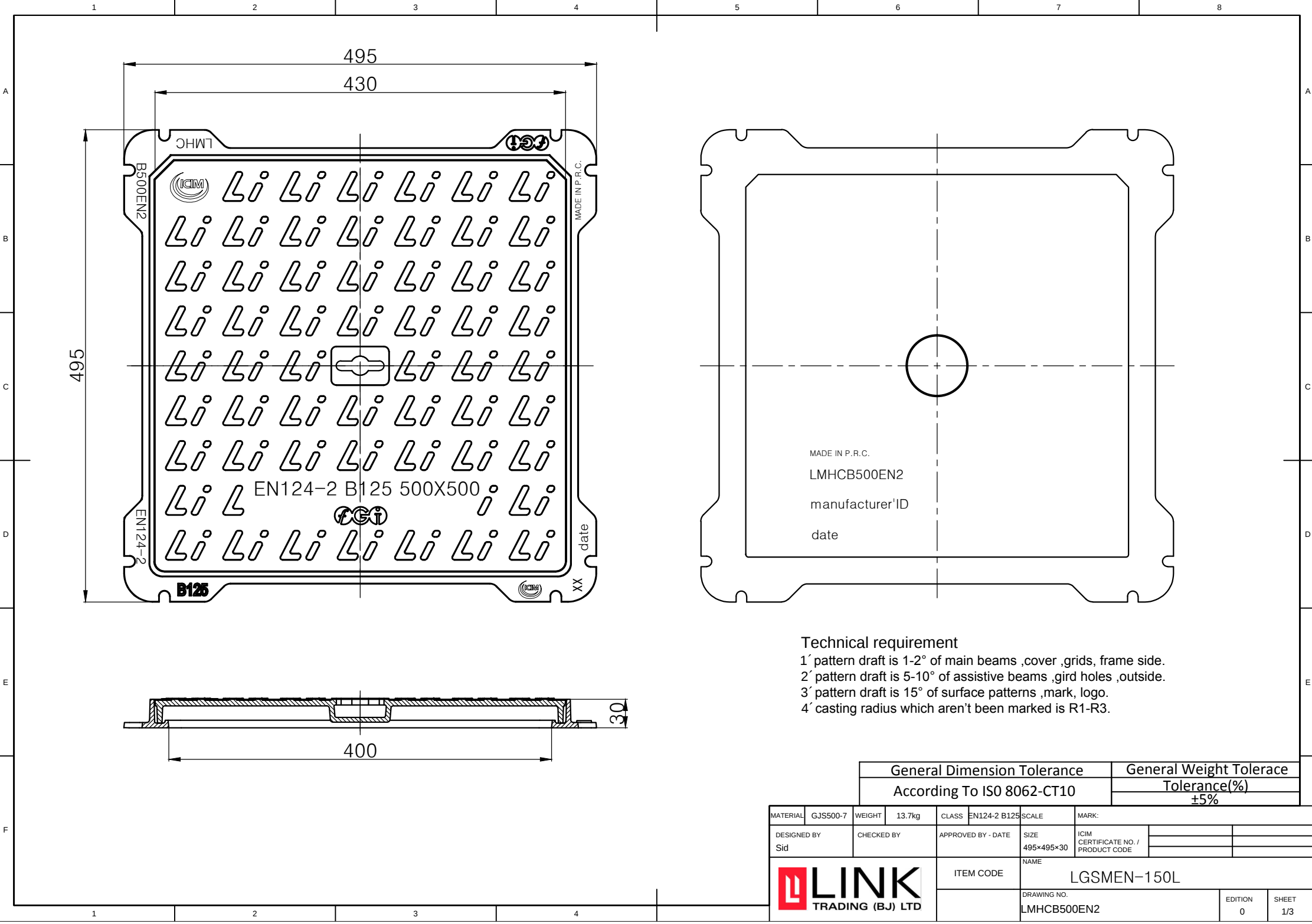




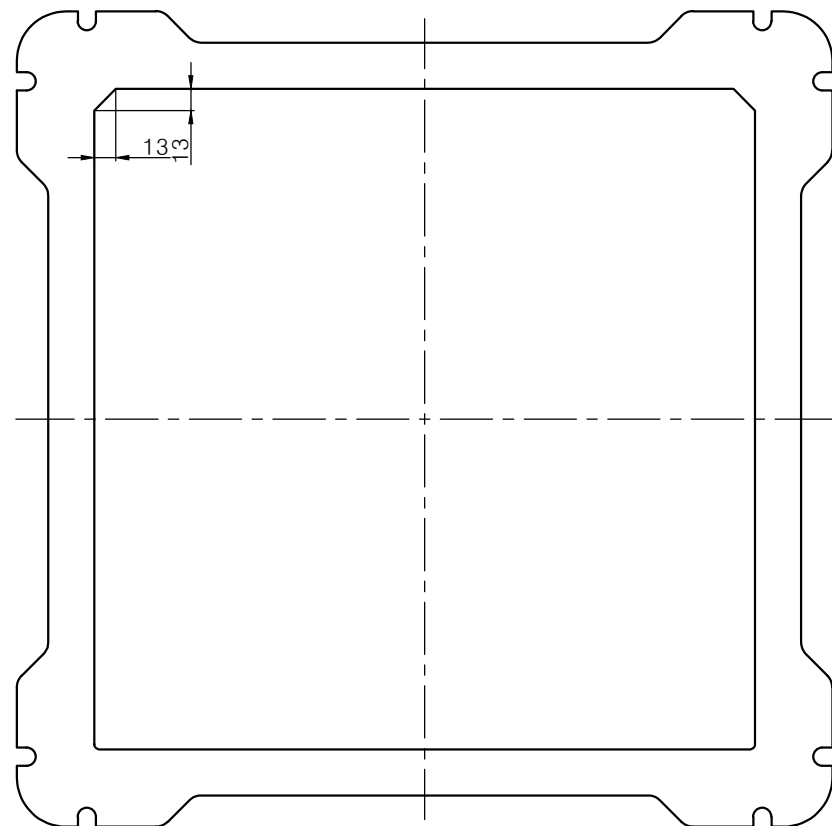
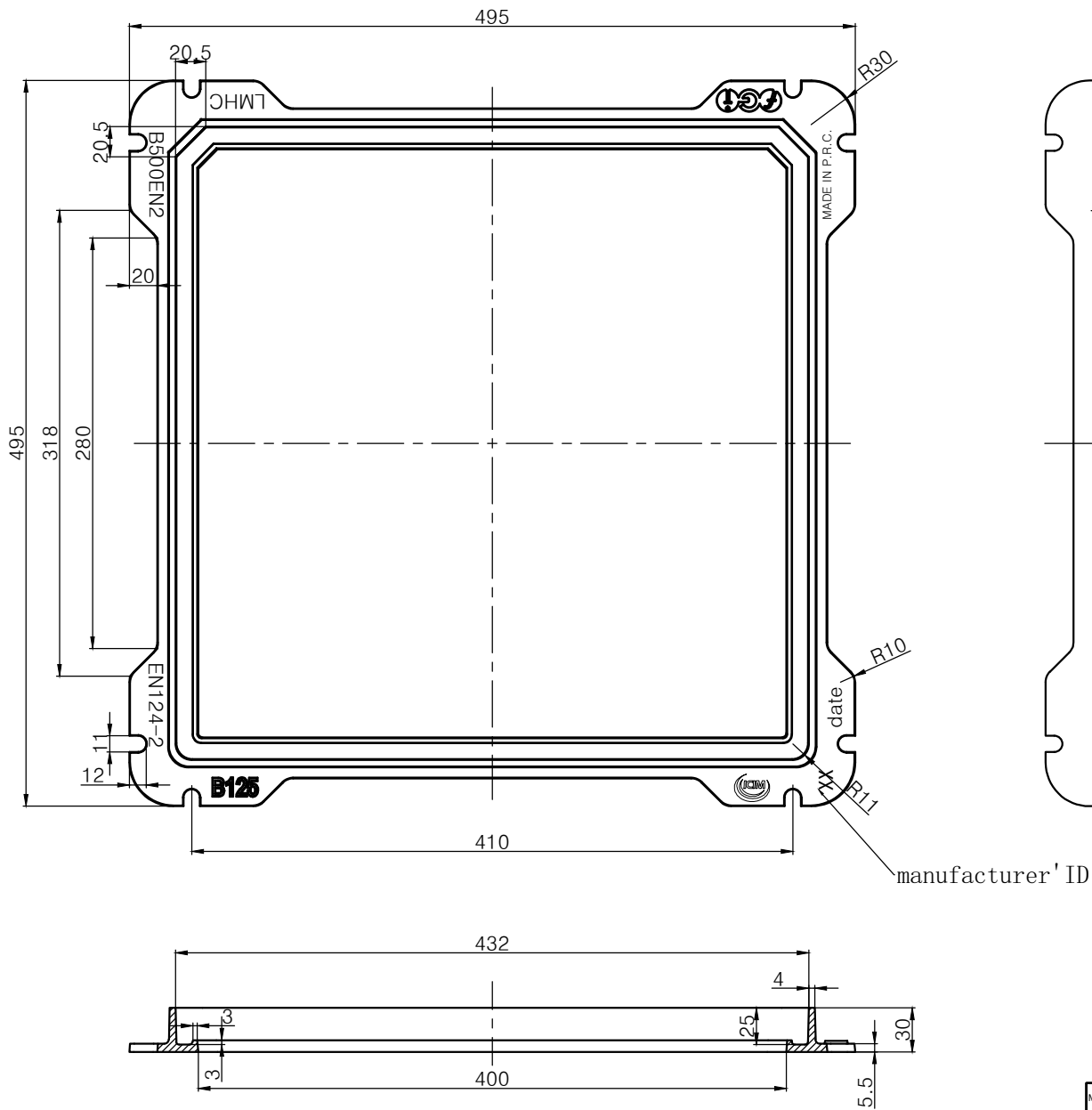
Technical requirement

- 1' pattern draft is 1-2° of main beams ,cover ,grids, frame side.
- 2' pattern draft is 5-10° of assistive beams ,gird holes ,outside.
- 3' pattern draft is 15° of surface patterns ,mark, logo.
- 4' casting radius which aren't been marked is R1-R3.

General Dimension Tolerance				General Weight Tolerance	
According To ISO 8062-CT10				Tolerance(%)	
				±5%	

MATERIAL	GJS500-7	WEIGHT	13.7kg	CLASS	EN124-2 B125	SCALE	MARK:					
DESIGNED BY		CHECKED BY		APPROVED BY - DATE		SIZE	ICIM					
Sid						495×495×30	CERTIFICATE NO. /					
							PRODUCT CODE					
 LINK TRADING (BJ) LTD				ITEM CODE		NAME						
						LGSMEN-150L						
						DRAWING NO.					EDITION	SHEET
						LMHCB500EN2					0	1/3





MATERIAL	GJS500-7	WEIGHT	3.9kg	CLASS	EN124-2 B125	SCALE	MARK:			
DESIGNED BY		CHECKED BY		APPROVED BY - DATE		SIZE	ICIM			
Sid						495×495×30	CERTIFICATE NO. /			
							PRODUCT CODE			
				ITEM CODE		NAME				
						LGSMEN-150L				
						DRAWING NO.				
						LMHCB500EN2-1				
									EDITION	SHEET
									0	2/3

